

2
3 ARTICLE OF FOOTWEAR WITH TEMPERATURE

4 REGULATION MEANS

5
6 STATEMENT OF GOVERNMENT INTEREST

7 The invention described herein may be manufactured and used
8 by the U.S. Government for Governmental purposes without the
9 payment of any royalty thereon.
10

11 BACKGROUND OF THE INVENTION

12 1. Field of the Invention

13 The invention relates to footwear and is directed more
14 particularly to an article of footwear with temperature
15 regulation means.

16 2. Description of the Prior Art

17 Footwear provided with means for circulating cooling or
18 ventilation air through the footwear is generally known. For
19 example, in U.S. Patent No. 4,000,566, issued January 4, 1977, in
20 the name of Joseph P. Famolare, there is shown footwear having
21 air channels in the sole. The channels open at air ports in the
22 edges of the sole. The air ports and channels provide for
23 circulation of air through the channels.

24 In U.S. Patent No. 5,996, 250, issued December 7, 1999, in
25 the name of Rusty A. Reed et al, there is disclosed an air
26 ventilation system in the sole, the system including pressure-
27 operated pumps for forcing ventilating air through the system.

1 U.S. Patent No. 4,799,319, issued January 24, 1989, in the
2 name of Max Zellweger, discloses a foot warming system in the
3 insole of footwear. The warming system includes elongated
4 tubular members which are closed and have flow restrictions
5 therein. Walking in the footwear causes the liquid in the
6 tubular members to flow back and forth through the restrictors
7 which thereby heat the liquid and thereby the insole.

8 In U.S. Patent No. 6,041,518, issued March 28, 2000, in the
9 name of Phito Polycarpe, there is shown and described footwear
10 having a battery, heater and fan in the sole to heat and
11 circulate warm air in the sole and through an insole and insert
12 to warm a foot in the footwear.

13 In spite of advances, as illustrated in the above referred
14 to references, there remains a need for footwear which can
15 selectively heat and cool the foot of a wearer. In particular,
16 there is a need for an article of footwear which is able to
17 provide robust and appropriate relief in both the arctic and in
18 Equatorial zones.

19
20 SUMMARY OF THE INVENTION

21 An object of the invention is, therefore, to provide an
22 article of footwear having facility for providing substantial
23 heating or cooling of the foot of a wearer of the footwear.

24 With the above and other objects in view, a feature of the
25 invention is the provision of footwear with temperature
26 regulation means. The footwear comprises a sole forming a bottom
27 of the footwear, an insole overlying the sole and in contact with
28 the sole, the insole having in an upper surface thereof opposite

1 from the sole a groove having an inlet and an outlet in an edge
2 of the insole, the groove winding substantially throughout the
3 length and width of the insole upper surface with a plurality of
4 generally 180° turns in the insole. A tube is disposed in the
5 groove and extends throughout the length of the groove and is
6 provided with an inlet portion extending from the groove inlet at
7 the edge of the insole and an outlet portion extending from the
8 groove outlet at the edge of the insole. An upper is fixed to
9 the sole and is provided with apertures therethrough through
10 which extend the tube inlet and outlet portions. A holding
11 member is fixed to the upper and covers the tube inlet and outlet
12 portions. A liquid reservoir is provided having temperature
13 influencing means therewith and connected to remote ends of the
14 tube inlet and outlet portions. In operation, temperature
15 conditioned liquid is flowed from the liquid reservoir through
16 the tube to provide a selected temperature to the insole, and
17 flowed back to the liquid reservoir for a further cycle.

18 In accordance with a further feature of the invention, there
19 is provided footwear with temperature regulation means. The
20 footwear comprises a sole forming a bottom of the footwear, an
21 upper fixed to the sole, an insole fixed to overlie an upper
22 surface of the sole and overlie inwardly-extending edge portions
23 of the upper. The footwear includes an insert for selective
24 insertion and removal from the interior of the footwear and
25 adapted, upon insertion, to overlie the insole, the insert having
26 in a selected surface thereof a groove having an inlet and an
27 outlet in an edge of the insert, the groove winding substantially
28 throughout the length and width of the insert selected surface

1 with a plurality of generally 180° turns in the insert. A tube
2 is disposed in the groove and extends throughout the length of
3 the groove and is provided with an inlet portion extending from
4 the groove inlet at the edge of the insert and an outlet portion
5 extending from the groove outlet at the edge of the insert. The
6 footwear is further provided with first and second tubes mounted
7 on the upper and having first ends proximate the apertures and
8 adapted for engagement with the tube inlet and outlet portions,
9 and having second ends remote from the insert. A liquid
10 reservoir is provided having temperature influencing means
11 therewith and connected to remote ends of the first and second
12 tubes. In operation, temperature conditioned liquid is flowed
13 from the liquid reservoir through the first tube to provide a
14 selected temperature to the insert, and flowed back through the
15 second tube to the liquid reservoir for a further cycle.

16 The above and other features of the invention, including
17 various novel details of construction and combinations of parts,
18 will now be more particularly described with reference to the
19 accompanying drawings and pointed out in the claims. It will be
20 understood that the particular devices embodying the invention
21 are shown by way of illustration only and not as limitations of
22 the invention. The principles and features of this invention may
23 be employed in various and numerous embodiments without departing
24 from the scope of the invention.

BRIEF DESCRIPTION OF THE DRAWINGS

Reference is made to the accompanying drawings in which are shown illustrative embodiments of the invention, from which its novel features and advantages will be apparent.

In the drawings:

FIG. 1 is a center-line sectional view of one form of an article of footwear illustrative of an embodiment of the invention;

FIG. 2 is a sectional view taken generally along line II-II of FIG. 1;

FIG. 3 is a top view of an insole portion of the footwear of FIGS. 1 and 2;

FIG. 4 is a top view of the insole of FIG. 3 with added structure;

FIG. 5 is similar to FIG. 1 but illustrative of an alternative embodiment;

FIG. 6 is a sectional view taken generally along line VI-VI of FIG. 5;

FIG. 7 is a top view of an insert portion of the footwear of FIGS. 5 and 6;

FIG. 8 is a top view of the insert of FIG. 7 with added structure;

FIG. 9 is a sectional and perspective view of a die for forming the groves in the insole of FIG. 3 and the insert of FIG. 7; and

FIG. 10 is a generally top and perspective view of the die of FIG. 9.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring to FIGS. 1 and 2, it will be seen that an illustrative article of footwear 20 includes a sole 22 forming a bottom of the footwear. An insole 24 overlies the sole 22. The insole 24 is provided with a groove 26 in one surface 27 thereof (FIG. 3). The groove 26 includes an inlet 28 and outlet 30 in an edge 32 of the insole 24.

As shown in FIG. 3, the groove 26 winds substantially throughout the length and width of the insole surface 27 with several generally 180° turns 34 therein.

The insole 24 preferably is of a breathable urethane foam sufficiently flexible to serve as a footwear insole material and sufficiently rigid to render the groove 26 non-compressible under typical human weight load conditions.

Referring to FIG. 4, it will be seen that into the groove 26 in the surface 27 of the insole 24 there is placed a tube 36 which extends throughout the length of the groove 26 and having an inlet portion 38 extending from the groove inlet 28 at the edge 32 of the insole 24 and an outlet portion 40 extending from the groove outlet 30 at the edge 32 of the insole. The tube 36 preferably is of a heat-conducting polymer, such as PVC.

An upper 42 (FIGS. 1 and 2) is fixed to the sole 22 and is provided with apertures 44 therethrough, through which extend the tube inlet and outlet portions 38, 40.

In a preferred embodiment, the groove 26 is about 5/32 inch wide and 5/32 inch deep, and the tube 36 is provided with a diameter of about 5/32 inch and an inside diameter of about 3/32

1 inch. The tube may be provided with a thin coating of thermally
2 activatable material on the exterior of the tube.

3 The footwear 20 is provided with a holding member 46 (FIGS.
4 1 and 2) which serves as a protective covering fixed to the
5 footwear upper 42. The tube inlet and outlet portions 38, 40
6 extend through the holding member 46 and are protected thereby.

7 When the footwear 20 takes the form of a boot, the tube
8 inlet and outlet portions 38, 40 extend from the upper apertures
9 44 proximate a heel portion 52 of the boot up the back of a
10 bootleg portion 48 to proximate the top 50 of the bootleg
11 portion.

12 A thermoelectric cooler/heater unit 53 may be fastened to
13 the top of the bootleg portion 48, or may be mountable on the
14 clothing of the wearer. In either case, the tube portions 38, 40
15 are connected to the unit 53. A sock lining 55 may be placed
16 over the insole 24, as shown in FIGS. 1 and 2.

17 In an alternative embodiment, shown in FIGS. 5-8, the sole
18 22 and upper 42 are substantially as shown and described relative
19 to the embodiment shown in FIGS. 1 and 2. However, the insole 24
20 is a traditional insole and there is provided an insert 54 made
21 and structured as described hereinabove with respect to the
22 insole of the embodiment of FIGS. 1 and 2.

23 Accordingly, the insert 54 is provided with the above-
24 described groove 26 (FIG. 7) and tube 36 (FIG. 8). In this
25 embodiment, the tube inlet and outlet portions 38, 40 are fed
26 through the apertures 44 in the upper 42 (FIGS. 5 and 6), the
27 holding member 46, and plugged into the thermoelectric
28 cooler/heater unit 53. The insert 54 is then slid into position

1 overlying the insole 24. In footwear of a shoe configuration,
2 rather than a boot configuration, the cooler/heater unit 53 is
3 generally carried on the person of the shoe wearer.

4 In FIGS. 5 and 6, the insert 54 is shown with the groove 26
5 and tube 36 disposed on the undersurface of the insert.
6 Alternatively, the groove 26 and tube 36 may be provided on the
7 upper surface of the insert. In such instances, the sock lining
8 55 may be placed so as to overlies the insert 54.

9 In manufacture, the groove 26 may be formed in the urethane
10 insole 24 and inset 54 by a heated die 56 under pressure (FIGS. 9
11 and 10). In a preferred method of manufacture, an aluminum die
12 is heated to about 400°F and applied to the insole material under
13 pressure of about 500 p.s.i. Partial heating of the insole is an
14 optional aid in the process. The die 56 includes upstanding
15 ridges 58 which form the grooves 26.

16 In either embodiment, the cooling or heating is regenerative
17 in nature, with water or other liquid continuously flowed through
18 the tube 36 for control of foot temperature.

19 In addition to being useful in hot or cold climates, the
20 footwear described herein finds utility in serving the needs of
21 foundry workers, police and fire personnel, hunters, miners, and
22 people suffering from certain medical conditions. Further, the
23 above described manufacturing process may be used for producing
24 other sheets of material for beneficially providing a cooled or
25 heated surface, such as sleeping bag mats, tent floors, and the
26 like, which typically undergo stresses produced by people
27 walking, lying, or sitting thereon.

1 It will be understood that many additional changes in the
2 details, materials, steps and arrangement of parts, which have
3 been herein described and illustrated in order to explain the
4 nature of the invention, may be made by those skilled in the art
5 within the principles and scope of the invention as expressed in
6 the appended claims.

7 The foregoing describes the invention in terms of
8 embodiments foreseen by the inventors and for which an enabling
9 description is available. Insubstantial modifications of the
10 invention not presently foreseen may nonetheless represent
11 equivalents.